

TWR-77365
ECS SS12941



SPACE SHUTTLE PROGRAM
Space Shuttle Projects Office (MSFC)
NASA Marshall Space Flight Center, Huntsville, Alabama



Reusable Solid Rocket Motor **STS-105 Flight Readiness Review/CoFR**

Motor Set RSRM-81

1 August 2001

Presented by Terry Boardman



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P.O. Box 707, Brigham City, UT 84302-0707 (435) 863-3511



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STS-105 (RSRM-81)

Agenda

Flight Readiness Review/CoFR

- 1.0 Previous Flight Assessment—STS-104—**No Issues**
- 2.0 Certification Status—**No Constraints**
- 3.0 Changes Since Previous Flight—**None**
- 4.0 Configuration Inspection
 - 4.1 As-Built Versus As-Designed, Hardware, and Closeout Photo Review Status—**No Issues**
 - 4.2 Hardware Changeouts Since ET/SRB Mate Review—**None**
- 5.0 SMRB Nonconformances—**None**
- 6.0 Technical Issues/Special Topics—**None**
- 7.0 Readiness Assessment

Backup LCC and Contingency Temperatures for STS-105



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STS-105 (RSRM-81)

1.0-1

Previous Flight Assessment—STS-104

Disassembly Evaluation Summary—Status of Disassembly Activity

KSC Operations		LH RSRM	RH RSRM	Remarks
Initial LH/RH SRB viewing	*	Complete	Complete	
SRB/RSRM walkaround assessment	*	Complete	Complete	
Demate/evaluate aft exit cone (AEC)	*	Complete	Complete	
Remove/evaluate S&A and OPTs	*	Complete	Complete	
Remove/evaluate nozzle	*	Complete	Complete	
Remove/evaluate stiffener rings/stubs		Complete	Complete	
Remove/evaluate igniter	*	Complete	Complete	
Demate/evaluate field joints/evaluate insulation	*	Complete	Complete	
Utah Operations				
Disassemble/evaluate nozzle (joint No. 4 and 5)	*	Complete	Complete	
Disassemble/evaluate nozzle (joint No. 2 and 3)	*	Complete	Complete	
Disassemble/evaluate S&A	*	Complete	Complete	
Washout nozzle phenolics		30 Aug 2001	30 Aug 2001	
Washout nozzle AEC phenolics		13 Sep 2001	13 Sep 2001	
Measure/evaluate aft dome and RH segment insulation		21 Dec 2001	21 Dec 2001	
Measure/evaluate igniter insulation		N/A	N/A	

* RSRM Project committed to complete prior to next launch

- No constraints to STS-105 flight



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STS–105 Readiness Assessment

*Pending satisfactory completion of normal
operations flow (per OMRSD), the RSRM hardware
is ready to support flight for mission*

STS–105

1 August 2001

/s/ T. A. Boardman

*T. A. Boardman
RSRM Chief Engineer
Thiokol*

/s/ H. L. Reed

*H. L. Reed
RSRM Program Office
Thiokol*



/s/ T. Williams (for)

*S. F. Cash
Chief Engineer, RSRM Project
NASA, MSFC*

/s/ M. U. Rudolphi

*M. U. Rudolphi
Manager
RSRM Project Office
NASA, MSFC*



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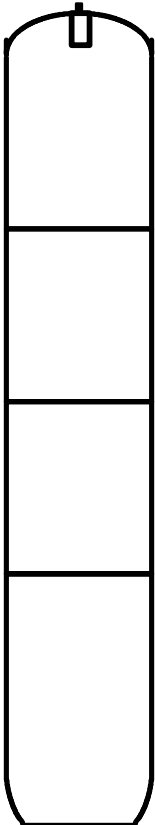


STS-105 (RSRM-81)

Backup-1

Current Flight Predictions

LCC and Contingency Temperatures for STS-105

	<u>Heater Location</u>	<u>LCC</u>	<u>Minimum Allowable Sensor Temperature*</u>	
			<u>LH</u>	<u>RH</u>
	Igniter	74°F	72°F	72°F
	Forward Field Joint	80°F	72°F	69°F
	Center Field Joint	80°F	68°F	68°F
	Aft Field Joint	80°F	72°F	73°F
	Nozzle-to-Case Joint	75°F	68°F	71°F

*Launch commit criteria (LCC) contingency temperature in the event of heater failure

Note: Calculation includes all standard repair conditions



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